

### Pipe

### METRIC

						NEW	API PREMIUM	
Pipe size	<i>in</i>	2.375	<i>mm</i>	60.3	OD	<i>mm</i>	60.3	57.5
Pipe weight	<i>lb/ft</i>	6.65	<i>kg/m</i>	9.90	Thickness	<i>mm</i>	7.1	5.7
Upset Type		EU			X-Sec Area	<i>cm<sup>2</sup></i>	11.9	9.3
Tube grade		S135			Section Modulus	<i>cm<sup>3</sup></i>	14.2	10.9
Range		2			Polar Section Modulus	<i>cm<sup>3</sup></i>	28.4	21.9
Tube Yield	<i>MPa</i>	931			Tensile Yield	<i>kdaN</i>	111	86
ID	<i>mm</i>	46.1			Torsional Yield	<i>N-m</i>	15,300	11,800
					80% Torsional Yield	<i>N-m</i>	12,200	9,400
					Internal Pressure Yield	<i>MPa</i>	192.4	175.8
					Collapse Yield	<i>MPa</i>	193.7	166.2
					D/t		8.48	10.10
					Connection/Tube Torsional Ratio		0.577	

### Tool Joint

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					NEW	REC MIN OD
Connection Type		CTP 23	OD	mm	73.0	71.4
Material Yield Strength	MPa	896	Tensile Yield Strength	kdaN	103	103
OD	mm	73.0	Torsional Yield Strength	N-m	8,800	8,800
ID	mm	38.1	Recommended Makeup Torque	N-m	5,300	5,300
Pin Shoulder Angle	deg	35	Enhanced Makeup Torque	N-m	6,200	6,100
Pin Tool Joint Length	mm	279				
Box Tool Joint Length	mm	330				

### Drill Pipe Assembly

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Shoulder-Shoulder Length	<i>m</i>	9.60
Adjusted Weight	<i>kg/m</i>	10.35
Closed End Displacement	<i>L/m</i>	2.94
Open End Displacement	<i>L/m</i>	1.32
Fluid Capacity	<i>L/m</i>	1.62
Drift Size	<i>mm</i>	34.9

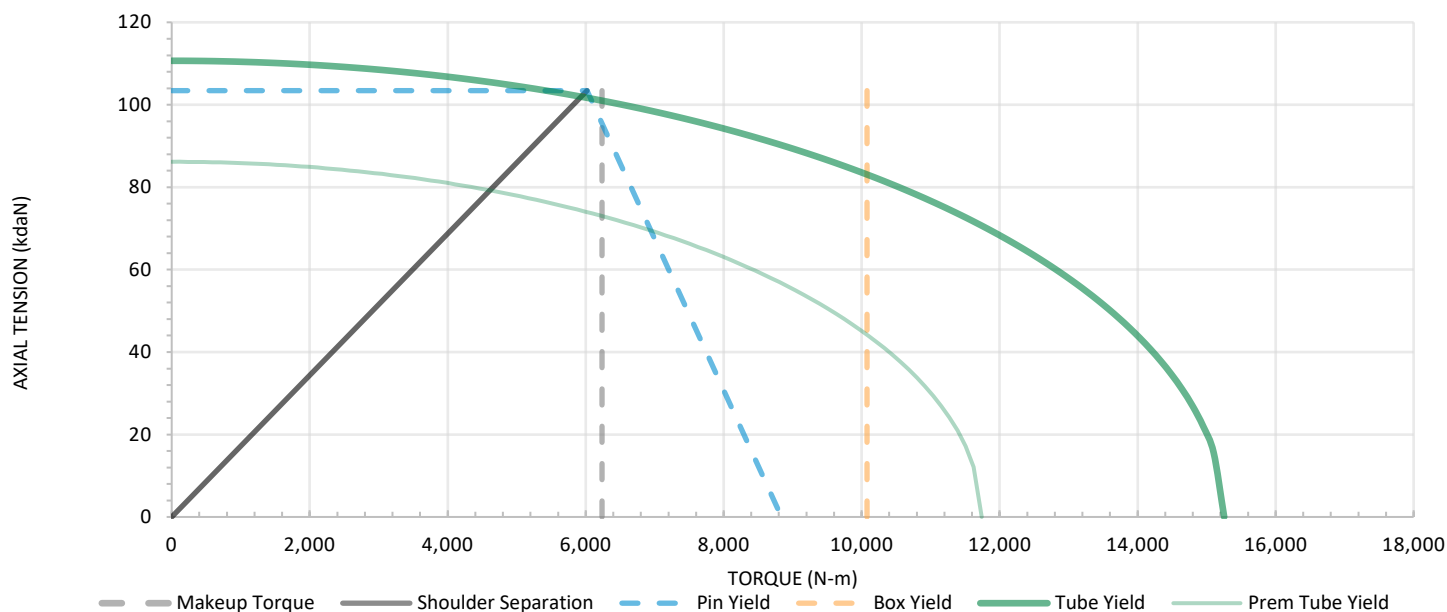
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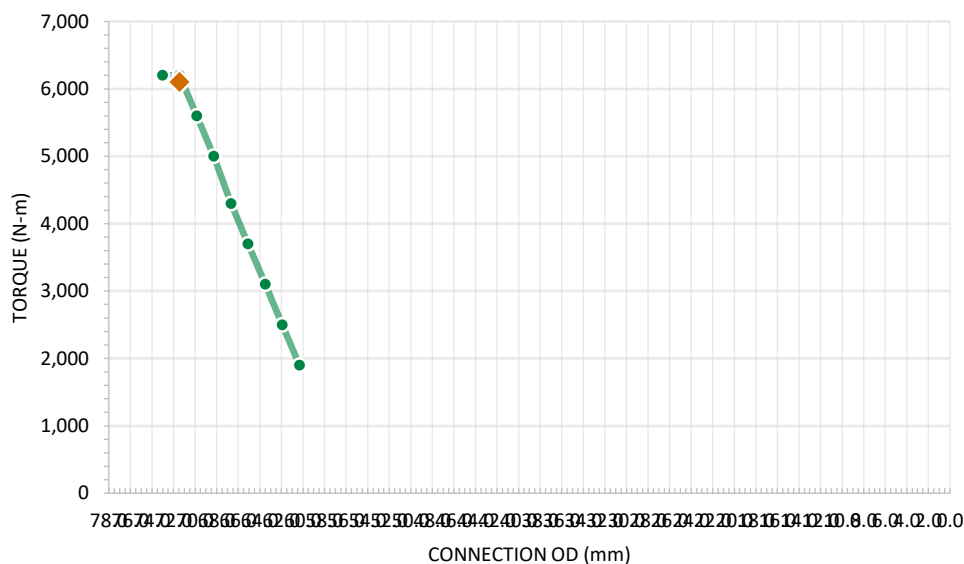
### Makeup Torque Then Tension Chart

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### Connection Wear Chart

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CONNECTION OD (mm)	ENHANCED MAKEUP TORQUE (N-m)
73.0	6,200
71.4	6,200
69.9	5,600
68.3	5,000
66.7	4,300
65.1	3,700
63.5	3,100
61.9	2,500
60.3	1,900
MIN REC OD (mm)	
71.4	6,100

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